6090 Henri Bourassa, Ville St.-Laurent, Quebec, H4R 3A6

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Material Safety Data Sheet

I - <u>Product Identification:</u> 0477

Product Name: Loxapine Succinate, USP CAS #: 27833-64-3

Empirical Formula: $C_{18}H_{18}ClN_3O.C_4H_6O_4$

Chemical Name: Butanedioic acid, compd. with 2-chloro-11-(4-methyl-1-piperazinyl) dibenz [b,f][1,4]

Oxazepine (1:1).

Uses: Anxiolytic

II - Toxicological Information:

Irritancy: May cause eye, skin, mucous membranes and upper respiratory tract irritation.

Adverse Effects: May be harmful if inhaled, swallowed or absorbed through the skin. May cause nausea

and vomiting, seborrhoea, dyspnoea, ptosis, headache, paraesthesia, facial flush, weight

gain or loss, and polydipsia.

Toxicity Data: N/A

III - Physical Data:

State: Liquid Solid X Gas

Description: White to yellowish, crystalline powder. Is odorless.

Solubility: Slightly soluble in water.

Other Physical Properties: mw: 445.90

USP Specifications:

Identification<197K><197U>: Conforms to the std tests (A, B) | Melting range<741>I: 150°C-153°C |
Chromatographic purity: <=2.0% (total impurities) | Loss on drying<731>: <=0.5% |
Heavy metals<231>II: 0.002%

OVI<467>V: Meets the requirements Residue on ignition<281>:<=0.1%

Assay (dried basis): 98.5%-101.0%

Packaging and storage: Preserve in tight containers.

IV - Fire And Explosion Hazards:

Flammability: N/A Flash Point: N/A

Extinguishing Media: Water spray, carbon dioxide, dry chemical powder or appropriate foam.

Fire-Fighting: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and

eyes.

V - Reactivity Data:

Stability: Stable

Incompatibilities: Strong oxidizing agents.

Hazardous Decomp. Products: Carbon monoxide, carbon dioxide, hydrogen chloride gas and nitrogen oxides.

Hazardous Polymerization: Will not polymerize

VI - Preventive Measures:

Personal Protective Equipment: Wear appropriate OSHA/MSHS approved respirator, chemical resistant gloves, and safety goggles.

Preventive Measures: Avoid contact, ingestion and inhalation of the powder. Do not get in eyes, on skin. Avoid raising dust. Specific Engineering Controls: Adequate mechanical ventilation with chemical fumehood. Eye bath and safety

shower.

Spills & Leaks: Evacuate area. Wear self-contained breathing apparatus, rubber boots, and heavy rubber

gloves. Sweep up, place in a bag and hold for waste disposal. Avoid raising dust.

Ventilate area and wash spill site after material pick up is complete.

Waste Disposal: Dissolve with combustible solvent, and burn in a chemical incinerate equipped with an

afterburner and scrubber according to local laws and regulations.

Storage: Preserve in tight containers.

VII - First Aid Measures:

Eyes: Flush with copious amounts of water for 15 minutes, separating eyelids with fingers.

Skin: Wash with soap & water for 15 minutes.

Ingestion: Call a physician. Wash out mouth with water.

LOXAPINE SUCCINATE, USP JANUARY 2008

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Inhalation: Remove to fresh air. If breathing becomes difficult, call a physician.

NOTE: If victim is unconscious, never induce vomiting nor give liquids. Place victim in a stable side position and keep warm.

Ecological Data: N/A

Hazardous Ingredients: N/A

References: Available on request